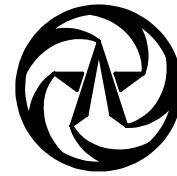


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10206	receiver M9	1
2	10168	ejector default, standard	1
3	10014	ejector pin	1
4	10076	bolt stop M3 M9	1
5	10082	rail short action M9	1
6	10084	screw, rail	5
7	10022	ball 3mm steel	1
8	10080	spring, bolt stop	1
9	10078	bolt stop screw M3 M9	1
10	10086	recoil lug	1
11	10024	fire control pin	2
12	10040	bolt shroud M7 M9	1
13	10048	cocking piece M7 M9	1
14	10050	striker, M7 M9	1
15	10228	bolt M9	1
16	10110	bolt head M3 M9	1
17	10058	bolt knob	1
18	10060	bolt knob set screw	1
19	10036	bolt head pin M3 M5 M7 M9	1
20	10096	extractor M3 M9	1
21	10054	striker lock washer, M7 M9	1
22	10052	striker lock nut, M7 M9	1
23	10056	striker spring 25 lbs, M7 M9	1
24	10042	bolt shroud locking pin M7 M9	1
25	10044	flat headed set screw	1
26	10236	bolt shroud spring M3 M7 M9	1

#### Notes

1. Torque rail screw (part no. 10084) to 40 lb-in.
2. Torque bolt stop screw (part n. 10078) to 40 lb-in.
3. Torque ejector pin (part no. 10014) to 15 lb-in.
4. Torque bolt shroud screw (part no. 10144) to 15 lb-in.
5. Torque cocking piece (part no. 10048) to 40 lb-in.
6. Hand tighten bolt knob (part no. 10058.)
7. Use of Loctite 242 or 243 (blue) on bolt knob screw (part no. 10060) is recommended. If Loctite is used, removal of knob may require heating. See Loctite container for heating instructions.
8. Action screws are typically torqued to about 65 lb-in. Use chassis or stock maker's recommendation.
9. Barrels are typically torqued to about 100 lb-ft.



## AMERICAN RIFLE COMPANY NUCLEUS

### M9 Gen1.2 Bolt Action Parts List and Assembly Notes

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